

Distributed by:
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Valves

Introduction



Tech Insights

Selecting Your Valve

- 1** Choose a valve type depending on your application. Our manual valve selection includes ball, check, gate, globe, diaphragm, elliptic, metering, needle, pinch, plug, pressure relief, and stopcock valves. Our actuated valve selection includes actuated ball, pinch, proportioning, and general-purpose solenoid valves.
- 2** Consider your fluid type (liquid or gas) and its characteristics to determine compatible valve materials. PTFE and PFA withstand many harsh or corrosive chemicals. For safety reasons, always use metal valves for pressurized gases.
- 3** Determine the temperature, pressure, and flow rate under which your valve will be operating. In general, metal valves withstand higher temperatures and pressures than plastic valves.
- 4** For solenoid valves, consider response time and length of time valve will be energized. Continuous (100%) duty solenoid valves are best for frequent on/off cycling. Choose normally closed or normally open depending on the state the valve will be in most often.
- 5** Consider your maintenance requirements. Ball valves resist plugging and are easiest to service.

Valve Terms

Breaking Pressure: The minimum pressure required to produce flow through a valve.

Duty Cycle: 100% duty cycle is defined as continuous operation without any damage occurring. For intermittent duty cycle (<100%), alternate energized and de-energized state at regular intervals to allow the valve to completely cool down to room temperature.

Flow Patterns: a diagram showing how flow can be directed using a particular valve. See the "Flow Patterns" box at left for further explanation.

Normally Closed: valve stays closed in de-energized state; opens when energized.

Normally Open: valve stays open in de-energized state; closes when energized.

Pressure Differential or Pressure Drop:

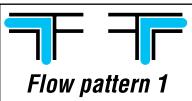
the difference between the inlet and the outlet pressure through a valve. The outlet pressure is lower than the inlet pressure due to the restriction caused by the valve.

Three-Way Valve: has three ports. Depending on the particular valve, all three ports may be open, two ports may be open, or all ports may be closed.

Two-Way Valve: has a single inlet port and a single outlet port.

MORE info!

Look for our flow patterns when selecting a three- or four-way valve. Flow patterns make it easy to determine how flow is directed by a particular valve. An example of a flow pattern is shown above.

**MORE online!**

For our full selection of moisture products, go to ...
ColeParmer.com/Valves

Maximum Flow

Calculate the maximum flow for liquids using the C_v factor:

$$GPM = C_v \left(\sqrt{\frac{\Delta P}{G_t}} \right)$$

where C_v is a constant, ΔP = pressure drop (in psi), and G_t = liquid's specific gravity.

C_v Factor: relates maximum flow through a valve at a specific pressure differential; use the C_v factor to size your valve. Use the equation above to calculate the maximum flow (in GPM) your valve can handle per given ΔP .

Ball Valves: designed primarily for on/off service. These valves contain a ball with a hole through it. A handle or electric actuator rotates the ball 90°, turning the flow on or off. Use plastic ball valves for liquids only; metal valves for liquids or gases..... 1914-1918

Check Valves: self-actuated valves designed to prevent fluid from flowing backward into your system. Flow forces a ball or disk in one direction to open the valve; when flow stops, the ball or disk seats to close the valve 1919-1920

Diaphragm Valves: use a flexible diaphragm to shut off flow—center of the diaphragm is pushed down into a seat. Use these valves for fluids that are dirty or have a high particulate content 1921

Elliptical Valves: similar to ball valves except elliptical valves use an elliptic O-ring to seal the cylinder during rotation. The seal design makes these valves ideal for vacuum applications 1922

Metering Valves: multi-turn valves designed to regulate the flow of fluid. These valves generally have low flow rates and high pressure differentials 1924

Needle Valves: feature the most accurate flow control among the valves we offer. They are an excellent choice for precise metering of liquids or gases 1922-1923

Pinch Valves: squeeze shut a piece of tubing. Fluid contacts only the tubing—ideal for your high-purity fluid applications 1926

Plug Valves: used primarily for on/off service. Controls flow using a plug with a hole through it. Plugs can be made of rigid materials such as PTFE, making them ideal for high-purity applications 1925

Pressure Vacuum Valves: designed to control or limit pressure—not flow—in a system. These self-actuating valves will either open a relief port or bypass the fluid when a preset limit is reached 1934

Proportioning Valves: designed to produce variable flow rates. Valves open and close in proportion to the signal from your controller 1928-1929

Sanitary Valves: commonly feature Tri-Clamp® connections and 316 stainless steel body construction for sanitary and high-purity applications 1921

Solenoid Valves (Direct Lift): use a plunger that is actuated to open or close the fluid path. They generally have quicker response time than pilot-operated valves 1927-1933

Stopcocks: similar to ball valves except stopcocks are much smaller in size. Primarily used in the laboratory for on/off control of flow or as a crude regulation of flow rate 1925-1926



Valves

Ball

Two-Way PVC Ball Valves

Control flow with the 90° rotating handle. Valves have seals made of Viton® fluoroelastomer and seats made of PTFE. Maximum pressure is 150 psi at 32°F (10.3 bar at 0°C); maximum temperature is 140°F (60°C at 1.7 bar).



07387-22

Catalog number	NPT(F)	C_v	Price
TW-07387-22	1/2"	8.0	
TW-07387-42	3/4"	15.0	
TW-07387-62	1"	29.0	
TW-07387-64	1 1/4"	75.0	

Chemically Inert Two-Way Ball Valves

All wetted materials are PFA—ideal for use with corrosive chemicals. Simply make a 1/4-turn to start or stop the flow. Maximum pressure is 150 psi (10.3 bar) fluid temperature range is 70 to 400°F (21 to 204°C); operating temperature range is 0 to 150°F (-18 to 66°C).



98402-09

Catalog number	NPT(F)	Orifice size	Price
TW-98402-09	1/4"	1/4"	
TW-98402-10	1/2"	3/8"	

Speedfit Ball Valves

Food-grade polypropylene housing is specifically made for use with potable water. Quickly disconnect and reconnect your water lines with these Speedfit valves.



07391-04

Specifications

Maximum pressure: 150 psi (10.3 bar)

Working temperature: 33 to 150°F (1 to 65°C)

Wetted parts: food-grade polypropylene, EPDM, and stainless steel

Metering Ball Valves

Ball valves give you precise control over the entire 180° range. True union design lets you remove wetted parts. Valves have Viton® body seals and seats. Less than 5" overall length. Calibrated in 5° increments.



01360-40

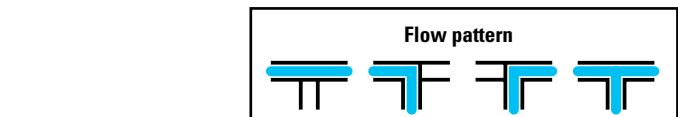
Catalog number	NPT(F)	Material	Price
TW-01360-40	3/8"	PVC	
TW-01360-41	1/2"	PVC	
TW-01360-45	1/2"	PP	

True Union Three-Way Four-Position Ball Valves

These PVC valves have EPDM O-rings and seats made of PTFE. Connections are true union NPT(F) pipe thread. True union design allows you to separate the valve body without removing pipe connectors—simplifies cleaning and maintenance. Maximum pressure is 150 psi (10.3 bar); maximum temperature is 140°F (60°C). Rotate handle 360° to change flow channel. Valves include both socket and NPT fittings.



98710-00



Catalog number	NPT(F)	C_v	Price
TW-98710-00	1/2"	8	
TW-98710-01	3/4"	14	
TW-98710-04	1 1/4"	56	
TW-98710-05	2"	100	

Specifications

Maximum temperature: 158°F (70°C)

Wetted parts: PTFE

Catalog number	NPT(F)	C_v	Maximum pressure	Price
TW-98514-01	1/2"	6.0	80 psi (5.5 bar)	
TW-98514-05	3/4"	15.1	60 psi (4.1 bar)	
TW-98514-09	1"	29.5		

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Check and Foot Valves with Hose Barb Connections

Ideal for low-pressure applications. Choose from economical LDPE with neoprene disc; autoclavable PP with neoprene disc; or autoclavable PP with Hastelloy C® springs, O-rings made of Viton®, and built-in 149-µm screen—available in check valves or foot valves.



06308-10



06304-10



07091-55



07091-65

Catalog number	Tubing ID	Breaking pressure	Max pressure	Price
A LDPE valves; -14 to 76°F (-26 to 24°C)				
TW-06308-10	5/16" to 1/4"	1 psi	10 psi (0.69 bar)	/ea
B PP valves; -14 to 250°F (-26 to 121°C)				
TW-06304-10	1/8" to 1/4"			/bg of 6
TW-06304-20	1/4" to 3/8"	1/2 psi	20 psi (1.4 bar)	/bg of 6
TW-06304-30	3/8" to 1/2"			/bg of 6
C PP check valves with built-in screen; 32 to 140°F (0 to 60°C)				
TW-07091-55	3/8"	1 psi	50 psi (3.4 bar)	/ea
TW-07091-60	1/2"			/ea
D PP foot valves with built-in screen; 32 to 140°F (0 to 60°C)				
TW-07091-65	3/8"	1 psi	50 psi (3.4 bar)	/ea
TW-07091-70	1/2"			/ea

Luer Check Valves

- Manufacturing meets USP Class VI and ISO 10993 standards
- All products are suitable for EtO or gamma sterilization
- Operate in any spatial orientation



30505-91



30505-93

Catalog number	Valve type	Termination	Crack pressure	Max flow rate	Material	Price
LZ-30505-91	One way	Female x male luer lock	<0.174 psi	≥ 90 mL/min	SAN/LDPE with silicone diaphragm	
LZ-30505-92					Clean SAN with silicone diaphragm	
LZ-30505-93		Anti-siphon	1.45 to 4.351 psi	200 mL/min	Clear and blue SAN with silicone diaphragm	
LZ-30505-94						

Find MORE!

Find our entire line of luer fittings on pages 509-575.

Miniature Check Valves

Use with liquids and gases for pressure or vacuum applications. Breaking pressure is 0.18 psi, closing pressure is 0.014 psi. Maximum temperature (at maximum psi) is 250°F (121°C) for "A" and "C"; 200°F (93°C) for "B." Install in any position. Note: Valves require 1 psi back pressure for a tight seal.



98553-00



98553-10



98553-20

Catalog number	Tubing ID	C _v	Working pressure	Price
A Nylon body and fluorosilicone diaphragm				
TW-98553-00	1/8"	0.12	3 to 5 psi (0.2 to 0.3 bar)	
TW-98553-01	3/16"	0.13		
TW-98553-02	1/4"	0.13		
B PP body and Viton® diaphragm				
TW-98553-10	1/8"	0.11	3 to 5 psi (0.2 to 0.3 bar)	
TW-98553-11	3/16"	0.12		
TW-98553-12	1/4"	0.12		
TW-98553-13	5/16"	0.13		
C PVDF body and Viton diaphragm				
TW-98553-20	1/8"	0.11	3 to 5 psi (0.2 to 0.3 bar)	
TW-98553-21	3/16"	0.12		
TW-98553-22	1/4"	0.12		
TW-98553-34	3/8"	0.12		

Check Valves with Pipe Thread Connections

All valves have diaphragms made of Viton®.



01350-24

Catalog number	Material	C _v	Breaking pressure	Max pressure	Max temperature	Price
1/4" NPT(F) valves; mount vertically						
TW-01350-20	PVC	0.5	1/2 psi	140 psi (9.6 bar)	140°F (60°C)	
TW-01350-26	PP			125 psi (8.6 bar)	180°F (82°C)	
TW-01350-32	PTFE			100 psi (6.9 bar)	300°F (149°C)	
1/2" NPT(F) valves; mount in any position						
TW-01350-24	PVC	8.0	1 1/2 psi	150 psi (10.3 bar)	140°F (60°C)	
TW-01350-30	PP			100 psi (6.9 bar)	180°F (82°C)	
TW-01350-36	PVDF			50 psi (3.4 bar)	300°F (149°C)	

Acetal Check Valves

Constructed of NSF acetal body, NBR rubber diaphragm, and 303 stainless steel. Maximum temperature is 150°F (66°C). Install in any position.



98675-02

Catalog number	Connections		C _v	Breaking pressure	Max pressure	Price
	Inlet	Outlet				
TW-98675-00	1/4" NPT(F)	1/4" NPT(F)	1.45	1/2 psi	235 psi (16.2 bar)	
TW-98675-01	1/4" NPT(F)	1/4" NPT(M)				
TW-98675-02	1/4" NPT(M)	1/4" NPT(M)				



Valves

Check

Plastic Check Valves

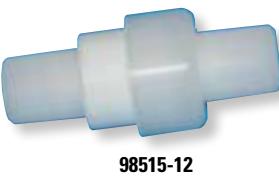
Use these push-to-connect check valves for rigid and semirigid plastic tubing. Acetal body with EPDM O-rings. Max temperature of 255°F (124°C).



Catalog number	Tubing ID	Breaking pressure	Working pressure	Price
TW-01379-89	1/4"	0.333 psi	150 psi (10.3 bar)	
TW-01379-91	5/16"	0.333 psi		
TW-01379-93	3/8"	0.333 psi		

PTFE Check Valves

Designed for use with corrosive fluids of varying viscosities in chemical, microelectronics, and petroleum industries.

NEW

98515-12

Specifications

Maximum pressure: 50 psi (3.46 bar)

Maximum temperature: 212°F (100°C)

Cat. no.	Connections	Orifice	Price
TW-98515-12	1/8" NPT(F)	1/8"	
TW-98515-14	1/4" NPT(F)	1/4"	
TW-98515-16	3/8" NPT(F)	3/8"	
TW-98515-18	1/2" NPT(F)	1/2"	

Cole-Parmer

Inert In-Line Check Valves

Ideal for high-purity, low-pressure applications

- Zero maintenance
- No metal components—
inert flow path
- No back flow leakage
with back pressure
of 0 to 100 psi



A 01355-00

B 01355-12

C 01355-24

Specifications

Connection: 1/4–28 UNF

Max back pressure: 100 psi

Catalog number	C _v	Housing	Check element material	Breaking pressure	Price
A Outlet valve: flow enters at male connection					
TW-01355-00	0.0074		EPDM	0.99 psi	
TW-01355-02	0.0079	PEEK	FKM	0.71 psi	
TW-01355-04	0.0061		FFKM	0.23 psi	
B Inlet valve: flow enters at female connection					
TW-01355-12	0.0074		EPDM	0.99 psi	
TW-01355-14	0.0079	PEEK	FKM	0.71 psi	
TW-01355-16	0.0061		FFKM	0.23 psi	
C Female valve: female connection on each end					
TW-01355-24	0.0074		EPDM	0.99 psi	
TW-01355-26	0.0079	PEEK	FKM	0.71 psi	
TW-01355-28	0.0061		FFKM	0.23 psi	

True Union Ball Check Valves

Unique square-cut elastomer seat provides seal at very low back pressures

- Install either vertically or horizontally
- Assembled with water soluble, silicone-free lubricant
- One-piece PVC body construction



01341-00

Optional screen
helps prevent
unwanted material
from entering
system.



Specifications

Wetted parts: PVC body and EPDM seals

Catalog number	Connections	C _v	Maximum temperature	Working pressure	Price
Valves with socket and NPT(F) threaded connectors					
TW-01368-10	3/8"	4.8			
TW-01341-00	1/2"	4.6	140°F (60°C)	150 psi at 70°F (10.3 bar at 21°C)	
TW-01341-02	3/4"	10			
TW-01341-04	1"	28			
TW-01341-08	1 1/2"	55	140°F (60°C)	150 psi at 70°F (10.3 bar at 21°C)	
TW-01341-10	2"	90			
Foot valve screens (use with ball check valves above)					
TW-01341-50	1/2"	4.6			
TW-01341-52	3/4"	10	140°F (60°C)	150 psi at 70°F (10.3 bar at 21°C)	
TW-01341-58	1 1/2"	55			



06373-57

Poppet Check Valves

Valves have body made of PFA and O-ring seals made of Viton®. Max pressure is 100 psi (6.9 bar); temperature range is 0 to 300°F (-18 to 149°C). Install in any position.

Note: Valves require 5 psi back pressure to achieve a proper seal.

Catalog number	NPT(F)	C _v	Breaking pressure	Price
TW-06373-57	1/4"	0.75	1.0 psi	
TW-06373-59	1/2"	4.0	1.75 psi	

Metallic Check Valves

Use with liquids up to 200 psi (13.8 bar). Breaking pressure is 3" H₂O (0.11 psi) for all valves. Brass valves have a Buna N gasket and seat. Select a bronze swing valve if you are using a slurry—brass check valves will fail prematurely or not seat positively when used in a slurry application. Brass valves can be installed in any position. Install bronze valves horizontally only.



98676-00



98676-22

Cat. no.	NPT(F)	Orifice	C _v	Price
Brass check valves; 180°F (82°C)				
TW-98676-00	1/4"	0.370"	5.9	
TW-98676-02	3/8"	0.370"	5.9	
TW-98676-04	1/2"	0.370"	5.9	
TW-98676-06	3/4"	0.500"	11.5	
TW-98676-08	1"	0.615"	17.2	
Bronze swing check valves; 325°F (163°C)				
TW-98676-22	3/8"	0.512"	6.3	
TW-98676-28	1"	0.992"	33.5	

Type 3233 316L Stainless Steel Diaphragm Valves**Fluids are hermetically sealed from operating system**

- Zero dead volume
- Autoclavable

Choose from EPDM or PTFE wetted materials and sanitary or weld end connections. These compact, manually operated diaphragm valves consist of a flow-optimized stainless steel body, diaphragm, and a manual actuator. The diaphragm is both a switch element and a sealing element and can be easily replaced. The valves have no dead volume and can be mounted to be self-draining—this enables high flow capacities and a variety of applications to be realized. The flow can be continually adjusted with the handwheel, making these valves extremely useful in applications in the food industry, biotechnology, and pharmaceutical markets.

NEW

98516-44

98516-66

Specifications**Temperature range:** 14 to 266°F (–10 to 130°C)**Body material:** forged 316L SS, ASME BPE specification**Internal finish:** 0.6 µL in Ra**External finish:** 0.4 µL in Ra (as forged)**Connection:** Tri-Clamp or weld end**Actuator/bonnet:** PPS/316L SS**Diaphragm material:** EPDM or PTFE/EPDM

Connections	Orifice mm	Cv	Maximum pressure	EPDM wetted material				PTFE wetted material			
				Sanitary connection		Weld end connection		Sanitary connection		Weld end connection	
				Cat. no.	Price						
1/4"	8	1.2	145 psi (9.9 bar)	TW-98516-24		TW-98516-40		TW-98516-56		TW-98516-72	
3/8"	10	1.2		TW-98516-26		TW-98516-42		TW-98516-58		TW-98516-74	
1/2"	8	1.2		TW-98516-28		TW-98516-44		TW-98516-60		TW-98516-76	
1/2"	15	6.9		TW-98516-30		TW-98516-46		TW-98516-62		TW-98516-78	
3/4"	20	13.9	150 psi (10.3 bar)	TW-98516-32		TW-98516-48		TW-98516-64		TW-98516-80	
1"	36	18.5		TW-98516-34		TW-98516-50		TW-98516-66		TW-98516-82	
1 1/2"	40	33.5		TW-98516-36		TW-98516-52		TW-98516-68		TW-98516-84	
2"	50	62.4	101 psi (6.9 bar)	TW-98516-38		TW-98516-54		TW-98516-70		TW-98516-86	

Type 3234 Stainless Steel Diaphragm Valves**Valve is machined from a single piece of 316L stainless steel****NEW**

- Three-way sanitary Tri-Clamp process connections
- Zero dead volume
- Compliant with FDA CFR 21.177.1550
- USP Class VI certification

Valves are designed for use with neutral gases or ultra pure, sterile, aggressive, or abrasive fluids. Three-way valve allows you to sample, drain, or divert process fluids. Since valve is machined from a single block of 316L stainless steel, there are no weld seams to cause small particles to get stuck within the valves. The diaphragm material is pressure molded PTFE/EPDM ensuring durable use and long life.

Specifications**Maximum pressure:** 145 psi (10 bar)**Temperature range:** 14 to 266°F (–10 to 130°C)**Body material:** 316L stainless steel**Internal finish:** Ra < 0.5 µm**Connection:** sanitary Tri-Clamp**Actuator/bonnet:** PPS/stainless steel**Diaphragm material:** pressure molded PTFE/ EPDM

98517-06

Catalog number	Orifice mm	Cv	Sanitary connections		Price
			Sides	Bottom	
TW-98517-00	10	1	1/2" x 1/2"	3/8"	
TW-98517-02	15	6	1/2" x 1/2"	1/2"	
TW-98517-04	15	6	3/4" x 3/4"	3/4"	
TW-98517-06	20	11	3/4" x 3/4"	3/4"	
TW-98517-08	20	11	1" x 1"	3/4"	
TW-98517-10	25	16	1" x 1"	1"	
TW-98517-12	25	16	1 1/2" x 1 1/2"	1"	
TW-98517-14	40	29	1 1/2" x 1 1/2"	1 1/2"	

Cole-Parmer PTFE Gaskets for Sanitary Fittings

These gaskets are for Tri-Clamp® style fittings. All gaskets meet FDA CFR Title 21 CFR 177.2600, USDA, 3A, and cGMP criteria. Gaskets are free of animal-derived ingredients and meet USP Class IV, EP 3.1.9, and cytotoxicity criteria. Contact your local dealer for other sizes or materials.

PTFE offers excellent chemical compatibility. Highly resistant to stress cracking and corrosion. Usable from –450 to 550°F (–268 to 288°C).

ANIMAL DERIVED INGREDIENT FREE

Catalog number	Size	Qty/pk	Price/pk
LZ-30548-82	1"		
LZ-30548-84	1 1/2"	10	
LZ-30548-86	2"		

30548-84





Valves

Elliptical / Needle

Elliptical Valves

Use elliptical valves for liquid, gas, and vacuum applications. Valves are easy to disassemble. Simply pull out the handle and push your stem through the bottom—allowing you to clean and maintain valves in-line.

Choose from FDA-grade PP or PVDF bodies. All valves have O-rings made of Viton®. 316 SS handles, threaded connections, and non-restrictive orifices.

Specifications

Maximum pressure: 150 psi (10.3 bar) at 77°F (25°C)

Maximum temperature: 230°F (110°C) at 50 psi in liquids

NPT(F)	Orifice	PP valves		PVDF valves	
		Cat. no.	Price	Cat. no.	Price
Two-way elliptical valves					
1/8"	1/4"	TW-06470-15		TW-06470-17	
1/4"	1/4"	TW-06470-25		TW-06470-27	
3/8"	1/2"	TW-06470-35		TW-06470-37	
1/2"	1/2"	TW-06470-45		TW-06470-47	
3/4"	11/16"	TW-06470-55		TW-06470-57	
Three-way, two-position elliptical valves; 90° rotation; flow pattern 1					
1/8"	1/4"	TW-98150-00		TW-98151-00	
1/4"	1/4"	TW-98150-01		TW-98151-01	
3/8"	1/2"	TW-98150-02		TW-98151-02	
1/2"	1/2"	TW-98150-03		TW-98151-03	
3/4"	11/16"	TW-98150-04		TW-98151-04	
Three-way, four-position elliptical valves; 360° rotation; flow pattern 2					
1/8"	1/4"	TW-06472-15		TW-06472-17	
1/4"	1/4"	TW-06472-25		TW-06472-27	
3/8"	1/2"	TW-06472-35		TW-06472-37	
1/2"	1/2"	TW-06472-45		TW-06472-47	
3/4"	11/16"	TW-06472-55		TW-06472-57	

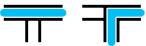


PP elliptical valve
06470-35

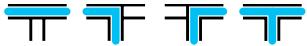


PVDF elliptical valve
98150-02

Flow pattern 1



Flow pattern 2



Accessories

TW-98150-50 Mounting brackets

for 1/8" and 1/4" NPT(F) elliptical valves. Set of two

TW-98150-51 Mounting brackets

for 3/8" and 1/2" NPT(F) elliptical valves. Set of two

TW-98150-52 Mounting brackets

for 3/4" NPT(F) elliptical valves. Set of two

Plastic Needle Valves

A-C Valves with Compression Fittings

Key	Catalog number	Material	Tube OD	Max pressure	Max temp	Price
Needle valves						
A	TW-06393-11	Elast-O-Fluor® seals/PCTFE nuts	1/4" 3/8"	80 psi (5.5 bar) 64 psi (4.4 bar)	450°F (232°C)	
B	TW-06373-21	PFA	3/8" 1/2"	40 psi (2.7 bar)	300°F (149°C)	
Panel-mount needle valves						
C	TW-06373-29 TW-06373-31	PFA	1/8" 1/4"	40 psi (2.7 bar)	300°F (149°C)	



06393-11



06373-21



06373-29



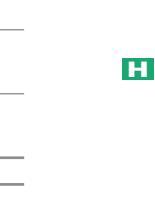
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98402-02



03245-60



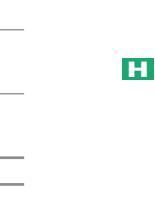
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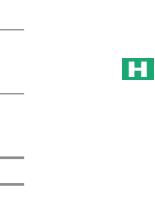
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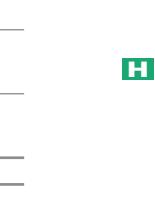
TW-98402-02



TW-01369-20



TW-01369-21



TW-01369-22

[†]Seats are made of PTFE and O-rings made of Viton®.

[‡]Autoclavable

Cole-Parmer PTFE Multi-Turn Needle Valves

Maximum pressure is 75 psi (15.2 bar); maximum temperature is 200°F (93°C). Wetted parts are body and O-ring made of PTFE and CTFE valve spindle. Choose aluminum (Al) or 316 stainless steel (SS) body. Orifice is 0.125".

Catalog number	Max flow rate (mL/min)		Body type	Price
	Air	H ₂ O		
Multi-turn needle valves; 1/8" NPT(F) connectors				
TW-06393-70	2400	130	Aluminum	
TW-06393-60	55,000	2800		
TW-06393-80	2400	130		
TW-06393-82	55,000	2800	316 SS	
Multi-turn needle valves; 3/8" nipple connectors				
TW-06393-61	2400	130	Aluminum	
TW-06393-71	55,000	2800		
TW-06393-90	2400	130		
TW-06393-92	55,000	2800	316 SS	
Multi-turn needle valves; connectors for 1/4" OD				
TW-06393-66	2400	130	Aluminum	
TW-06393-68	55,000	2800		
TW-06393-94	2400	130		
TW-06393-96	55,000	2800	316 SS	

**Needle Valves**

Designed for positive leaktight shutoff and regulation of fluids in process, power, and instrumentation applications

- All metal tapered needle stem tip
- Differential hardness between the strain hardened stem and cold formed body threads provides improved cycle life
- Panel mountable—order panel-mounting nuts separately

Specifications

Wetted parts: body, PTFE packing, stainless steel stem and packing nut

Catalog number	Material	Connections (tube OD)	Orifice size	C _v	Max flow rate (L/min)		Maximum pressure	Temperature range	Price
					Air	H ₂ O			
TW-06394-05	316 SS	1/8"	0.078"	0.12	10,000	25	5000 psig (345 bar)	450°F (232°C)	
TW-06394-07	316 SS	1/4"	0.176"	0.43	36,000	100	5000 psig (345 bar)	450°F (232°C)	
TW-06394-09	316 SS	3/8"	0.228"	0.55	60,000	180	5000 psig (345 bar)	450°F (232°C)	
TW-06394-11	316 SS	1/2"	0.312"	1.05	10,000	300	5000 psig (345 bar)	450°F (232°C)	
TW-06394-13	Brass	1/4"	0.176"	0.43	12,500	50	3000 psig (207 bar)	450°F (232°C)	
TW-06394-15	Brass	3/8"	0.228"	0.55	35,000	140	3000 psig (207 bar)	450°F (232°C)	
TW-06394-17	Brass	1/2"	0.312"	1.05	62,000	240	3000 psig (207 bar)	450°F (232°C)	

TW-06394-08 Panel nut; for 1/4" needle valves

TW-06394-12 Panel nut; for 3/8" needle valves

TW-06394-14 Panel nut; for 1/2" needle valves

**Precision Needle Valves**

Hard-seat designed for 10,000 psi (689 bar) rating at 200°F (93°C)

- Angled stem for precise flow metering
- 316 stainless steel body
- Viton® O-ring

Catalog number	Connections NPT(F)	Orifice	C _v	Price	3 year warranty
Male-female connections					
TW-06292-07	1/4"	0.187"	0.44		
TW-06292-16	1/2"	0.187"	0.44		
TW-06292-20	3/4"	0.438"	2.70		
TW-06292-24	1"	0.438"	0.44		
TW-06292-28	1 1/4"	0.438"	0.44		
TW-06292-32	1 1/2"	0.438"	0.44		
Female-female connections					
TW-06292-03	1/4"	0.187"	0.44		
TW-06292-09	3/8"	0.187"	0.44		
TW-06292-12	1/2"	0.187"	0.44		
TW-06292-18	3/4"	0.438"	2.70		
TW-06292-22	1"	0.438"	2.70		
TW-06292-26	1 1/4"	0.438"	2.70		
TW-06292-30	1 1/2"	0.438"	2.70		



06292-09



Valves

Metering



98450-21

316 SS valve with compression connections

98450-35
316 SS valve with NPT(F) connections

06394-00



06394-16

Metering Valves

These valves feature an analog knob for repeatable flow settings. Brass valves have Buna N O-rings and operate at a maximum temperature of 250°F (121°C); 316 SS valves have Viton® O-rings and operate at a maximum temperature of 400°F (204°C). Valves 98450-01 to -11 have a maximum pressure of 2000 psi (138 bar); all other valves have a maximum pressure of 1000 psi (70 bar).

Max flow rate (L/min)	Connections	Orifice	Brass		316 SS	
			Cat. no.	Price	Cat. no.	Price
Metal metering valves with compression connections						
88	0.76	1/16" 1/8" 1/4"	0.031"	TW-98450-01 TW-98450-03 TW-98450-05	TW-98450-07 TW-98450-09 TW-98450-11	
450	3.2	1/8"	0.055"	TW-98450-13	TW-98450-21	
450	3.2	1/4"	0.055"	TW-98450-17	TW-98450-25	
1600	16	1/4"	0.125"	TW-98450-31	TW-98450-37	
Metal metering valves with NPT(F) connections						
450	3.2	1/8"	0.055"	TW-98450-15	TW-98450-23	
1600	16	1/8"	0.125"	TW-98450-29	TW-98450-35	
Metal metering valves with NPT(M) connections						
450	3.2	1/4"	0.055"	TW-98450-19	TW-98450-27	
1600	16	1/4"	0.125"	TW-98450-33	TW-98450-39	

Cole-Parmer Chemically Inert Metering Valves

Excellent for metering corrosive fluids and gases—all wetted parts are PCTFE and PTFE. Eight turns will fully open or close valves. Maximum pressure is 75 psi (5.2 bar) and maximum temperature is 200°F (93°C).

Catalog number	Max flow rate (L/min)		Connections	Orifice	Max temp	Shell	Price
	Air	H ₂ O					
TW-06394-00	0.6	0.036					
TW-06394-02	3.0	0.18	1/8" NPT(F)		200	Aluminum	
TW-06394-04	30	1.8					
TW-06394-16	300	9	3/8" NPT(F)		150	PTFE	

Cole-Parmer Metal Valves

Maximum pressure is 500 psi (34.4 bar). Maximum temperature for brass valves is 180°F (82°C) and for 316 SS valves is 250°F (121°C). Ports are 1/8" NPT(F). See the "Fittings" section, pages 509-575, for metal fittings.

Max flow rate (mL/min)	Orifice	Flow pattern	Brass		316 SS	
			Catalog number	Price	Catalog number	Price
Standard 6-turn metering valves						
5000	350	0.052"	TW-03218-76		TW-03218-77	
20,000	1200	0.082"	TW-03218-80		TW-03218-81	
60,000	3500	0.120"	TW-03218-84		TW-03218-85	
5000	350	0.052"	TW-03218-78		TW-03218-79	
20,000	1200	0.082"	TW-03218-82		TW-03218-83	
60,000	3500	0.120"	TW-03218-86		TW-03218-87	
High-resolution 16-turn metering valves						
200	6		TW-03214-81		TW-03214-91	
400	12	0.042"	TW-03214-82		TW-03214-92	
1000	30		TW-03214-83		TW-03214-93	
2500	70		TW-03214-84		TW-03214-94	
6200	200	0.093"	TW-03214-85		TW-03214-95	
21,500	650		TW-03214-86		TW-03214-96	



Universal Stopcock Kit

Ideal for laboratory and process sampling

■ Rated to 150 psi (10.3 bar) at 70°F (21°C)

■ PVC body, EPDM seats and seals

For on and off, restricted flow, or sampling applications, this all-plastic stopcock kit is adaptable to any piping conditions. Kit includes a 1/4" NPT(F) pipe thread, a 1/4" NPT(M) pipe thread, hose end connections for 1/4" through 7/16" ID tubing, and hex wrench. These combinations allow for six different connection combinations.

Catalog number	Description	Price
TW-06225-60	Universal stopcock kit	



06225-60

PTFE Stopcocks with Tube Compression and NPT Connections

Use with caustic and high-purity liquids in many applications

■ All-PTFE valve is precision machined

PTFE stopcocks function in a manner similar to ball valves but have a tighter seal when closed, making them ideal for applications where vacuum and pressure will be used. Valve is fully open when handle is in the direction of the flow, and fully closed when it is perpendicular to the valve. At a 45° position, the valve is half open, and can thereby be used in metering applications.

Specifications

Pressure range: vacuum to 60 psi (4.1 bar)

Maximum media temperature:

212°F (100°C)

Sealing: bubble tight

Shutoff: positive

Wetted materials: PTFE

NEW

Catalog number	Connections	Orifice	Price
Stopcocks with tube compression connections			
TW-98515-68	1/16"	1/16"	
TW-98515-70	1/8"	1/8"	
TW-98515-72	1/4"	1/4"	
TW-98515-74	1/4"	1/4"	
TW-98515-76	3/8"	3/8"	
TW-98515-78	1/2"	1/2"	
Stopcocks with NPT(F) connections			
TW-98515-80	1/8"	1/8"	
TW-98515-82	1/4"	1/4"	
TW-98515-84	1/4"	1/4"	
TW-98515-86	3/8"	3/8"	
TW-98515-88	1/2"	1/2"	



98515-74

Plug Valves

Plug valves are FDA-approved. Valves with pipe thread connections have Elast-O-Fluor® seals and PCTFE nuts.

Catalog number	Size	Orifice	Temperature	Pressure	Price
Plug valves: Elast-O-Fluor® seals and PCTFE nuts					
TW-06392-11	1/8" tube OD	1 mm		105 psi (7.2 bar)	
TW-06392-21	1/4" tube OD	3 mm	-450 to 300°F (-268 to 149°C)	100 psi (6.9 bar) 64 psi (4.4 bar)	
TW-06392-31	3/8" tube OD	5 mm		51 psi (3.5 bar)	
TW-06392-41	1/2" tube OD	5 mm			
Plug valves: PFA seals and nuts					
TW-98402-05	1/8" tube OD	5/64" 5/32"	0 to 275°F (-18 to 135°C)	40 psi 2.6 (bar)	
TW-98402-06	1/4" tube OD				
Plug valves: Elast-O-Fluor seals and PCTFE nuts; pipe thread connections					
TW-06469-80	1/8" NPT(F)	1/8"	-450 to 347°F (-268 to 175°C)	100 psi (6.9 bar)	
TW-06469-82	1/4" NPT(F)	3/16"		80 psi (5.5 bar)	



98402-05



06392-82



06392-21

**Valves****Stopcock / Pinch****Stopcocks with Flow Indication**

PVC bodies, EPDM seals and seats. Flow indicator on handle. Maximum pressure is 150 psi (10.3 bar) at the maximum temperature of 120°F (49°C); maximum vacuum is 29.9" Hg.



06225-50



06225-56

Catalog number	Connections	Orifice	Price
TW-06225-50	NPT(F) x NPT(F)	1/4"	
TW-06225-52	NPT(M) x NPT(M)	1/4"	
TW-06225-54	NPT(M) x hose	1/4"	
TW-06225-56	Hose x hose	1/4" to 1/2"	
TW-06225-58	NPT(M) x NPT(F)	1/4"	

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Stopcocks for Glass and Rigid Tubing

Stopcocks have wetted parts constructed of PFA. An O-ring made of Viton® protects the glass tube when you tighten the compression nut. Stopcocks also accept rigid tubing such as PTFE.

Available in two-way and three-way styles. The three-way stopcocks follow flow pattern 2 (see below left).



30503-02



30503-12

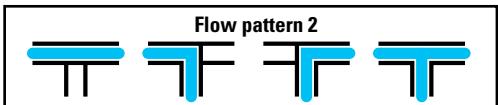
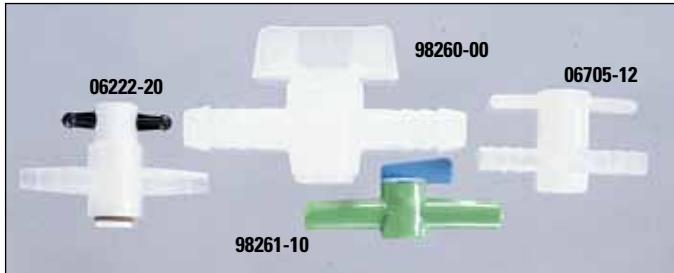
Two-way stopcock

Three-way stopcock

Tube OD	Two-way stopcocks		Three-way stopcocks	
	Cat. no.	Price	Cat. no.	Price
6 mm	TW-30503-00		TW-30503-10	
8 mm	TW-30503-02		TW-30503-12	
10 mm	TW-30503-04		TW-30503-14	

Two- and Three-Way Stopcocks with Hose Barb Connections

PP stopcocks have plugs made of PTFE and are autoclavable. Maximum temperature is 275°F (135°C); maximum pressure is 2 psi. PVDF stopcocks are rated for 464°F (240°C); maximum pressure is 5 psi. LDPE stopcocks are rated for 167°F (75°C); maximum pressure is 7 psi. HDPE stopcocks are rated for 203°F (95°C); maximum pressure is 7 psi.



Cat. no.	Tube ID	Orifice	Material	Price
Two-way stopcocks				
TW-06222-20	1/4" to 5/16"	2 mm	PP	
TW-06222-40	1/4" to 5/16"	4 mm	PP	
TW-98260-00	3/8"	1/4"	LDPE	
TW-98260-10	1/2"	3/8"		
TW-98261-10	10 mm	6.8 mm		
TW-98261-20	14 mm	10.7 mm		
TW-98261-30	16 mm	12.7 mm		
Three-way stopcocks: follow flow pattern 2				
TW-06225-20	1/4" to 5/16"	2 mm	PP	
TW-06225-40	1/4" to 5/16"	4 mm	PP	
TW-06705-10	6 mm	4 mm	PVDF	
TW-06705-12	8 mm	6 mm		
TW-06705-14	10 mm	8 mm		

Stopcocks with Compression Fittings

Stopcock bodies are made of PFA. Plug is made of PTFE. Maximum pressure is 50 psi (3.4 bar).

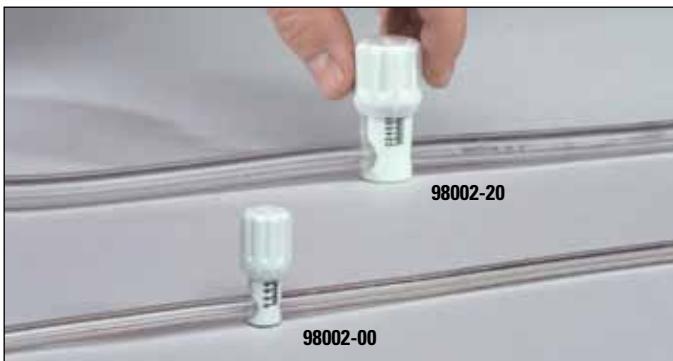


06373-85

Catalog number	Tube OD	Orifice	C _v	Price
TW-06373-85	1/8"	1/8"	0.38	
TW-06373-86	1/4"	1/8"	0.44	

Manual Pinch Valves

Fluid contacts only the tubing—for use where preventing contamination is critical. Obtain precise and repeatable flow rates using easy-to-read metered scale on valve body. Valves are made of Delrin® acetal. Tubing is not included—order flexible tubing with durometer (Shore A) of 60 or less from our “Tubing” section on pages 1823-1859.



Catalog number	Tube OD	Price
TW-98002-00	5/32" to 1/4"	
TW-98002-10	5/16" to 3/8"	
TW-98002-20	7/16" to 1/2"	

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Cole-Parmer® Solenoid-Operated 2- and 3-Way Pinch Valves**Control flow in your tubing without direct contact between the fluid and the valve**

- Fast response time
 - Low-power consumption and high-cycle life
 - Excellent for sanitary and pharmaceutical applications
- What's included:** 15" 26-gauge PTFE-coated lead wires. Two-way valves include a 12" length of silicone tubing; three-way valves include two 6" (15.2 cm) lengths of tubing with a "Y" connector. See pages 1823-1859 for additional tubing.

Tubing size (ID x OD)	Max pressure	Watts	12 VDC		24 VDC	
			Catalog number	Price	Catalog number	Price
Two-way pinch valves: normally closed						
1/32" x 3/32"	15 psi (1 bar)	2.6	TW-98302-00		TW-98302-10	
1/16" x 1/8"	15 psi (1 bar)	2.6	TW-98302-02		TW-98302-12	
1/8" x 1/4"	20 psi (1.4 bar)	4.0	TW-98302-06		TW-98302-16	
Two-way pinch valves: normally open						
1/32" x 3/32"	15 psi (1 bar)	2.6	TW-98302-20		TW-98302-30	
1/16" x 1/8"	15 psi (1 bar)	2.6	TW-98302-22		TW-98302-32	
1/8" x 1/4"	20 psi (1.4 bar)	4.0	TW-98302-26		TW-98302-36	
Three-way pinch valves: one normally open, one normally closed						
1/32" x 3/32"	15 psi (1 bar)	2.6	TW-98302-40		TW-98302-48	
1/16" x 1/8"	15 psi (1 bar)	2.6	TW-98302-42		TW-98302-50	
1/8" x 1/4"	20 psi (1.4 bar)	4.0	TW-98302-46		TW-98302-54	



98302-40

Mounting clip
01540-50Mounting flange
01540-55**Accessories****TW-01540-50** Mounting clip for 2- and 3-way valves**TW-01540-55** Mounting flange for 2- and 3-way valves**Solenoid-Operated
2- and 3-Way Pinch Valves****Excellent choice for viscous fluids**

- Use pinch valves with fluids that are difficult for traditional solenoid valves to handle, such as viscous fluids
- Ideal for on/off flow control applications and where frequent changes of wetted parts are necessary
- Compatible with silicone, C-FLEX®, and PharMed® BPT tubing—see pages 2250-2296 to order
- Two-way valves are available in both normally closed and normally open configurations
- Three-way valves accept two tubes; bottom tube is normally open, top is normally closed

Solenoid-Operated 2- and 3-Way Pinch Valves**Built-in manual operator allows for easy tubing replacement**

- Excellent for isolation-type applications—the only wetted component is the tubing
- Removable coils with DIN-style electrical connectors
- Panel mount bracket included

01340-63



Tubing size (OD)	Watts	12 VDC		24 VDC	
		Cat. no.	Price	Cat. no.	Price
Two-way pinch valves: normally closed					
1/16" x 1/8"	15 (1 bar)	20	4.0	TW-01340-52	TW-01340-53
1/8" x 3/16"	15 (1 bar)	20	9.0	TW-01340-54	TW-01340-55
1/4" x 3/8"	15 (1 bar)	20	13	TW-01340-56	TW-01340-57
Two-way pinch valves: normally open					
1/16" x 1/8"	15 (1 bar)	20	4.0	TW-01340-58	TW-01340-59
1/8" x 3/16"	15 (1 bar)	20	9.0	TW-01340-60	TW-01340-61
1/4" x 3/8"	15 (1 bar)	20	13	TW-01340-62	TW-01340-63
Three-way pinch valves: one normally open, one normally closed					
1/16" x 1/8"	15 (1 bar)	20	8.0	TW-01340-64	TW-01340-65
1/8" x 3/16"	15 (1 bar)	20	9.0	TW-01340-66	TW-01340-67
Two-way valve 98305-02					
10 mm	13	TW-98305-10		TW-98305-11	
13 mm	60	TW-98305-12		TW-98305-13	
19 mm	60	TW-98305-14		TW-98305-15	
Two-way pinch valves: normally open					
10 mm	13	TW-98305-02		TW-98305-03	
13 mm	60	TW-98305-04		TW-98305-05	
19 mm	60	TW-98305-06		TW-98305-07	
Three-way pinch valves: one normally open, one normally closed					
2.4 mm	4.4	TW-98305-00		TW-98305-01	

TW-95802-02 Cole-Parmer platinum silicone tubing:

1/16" ID x 1/8" OD. Pack of 25 ft (7.6 m)

TW-95802-04 Cole-Parmer platinum silicone tubing:

1/8" ID x 3/16" OD. Pack of 25 ft (7.6 m)

TW-95802-12 Cole-Parmer platinum silicone tubing:

1/4" ID x 5/8" OD. Pack of 25 ft (7.6 m)



Valves

Solenoid

Cole-Parmer Low-Flow-Direct Lift Proportioning Solenoid Valves

Use for continuous control of liquid or gas flow

- Valves withstand pressures to 500 psi (34.5 bar)

Apply a 0 to 30 VDC input signal—these normally closed valves open to give you flow rates that are proportional to the input voltage. Stainless steel valve construction withstands pressures to 500 psi (34.5 bar). Maximum fluid temperature is 174°F (78°C). Maximum ambient temperature with intermittent use is 130°F (54°C). Actuation time is 300 milliseconds. Wetted parts are 316 and 416 stainless steel and Viton®. Ports are 1/4" compression fittings.

What's included: 6" lead wires.



Catalog number	Maximum flow [†] (mL/min)		Orifice	C _V	Dimensions	Price
	Air	Water				
TW-98650-02	3500	125	0.020"	0.009		
TW-98650-12	13,000	400	0.040"	0.033		
TW-98650-22	21,500	700	0.055"	0.055		
TW-98650-32	25,000	850	0.063"	0.068		
TW-98650-34	100,000	2873	0.125"	0.240		

[†]Based on 10 psi inlet pressure and atmospheric exhaust.

Optional Control Module allows valves to accept 0 to 5 VDC or 4 to 20 mA input signal—ideal for use with transmitters or controllers. Control module has a DB9 female connector (cord sold separately) for input/output signals and requires a 12 to 30 VDC power supply.

[TW-98650-60 Control module](#)

[TW-98650-40 DB9 connection cord, 6-ft L](#)



Control module
98650-60



Find MORE!

Syringe pumps.....	1393-1400
Gear pumps	1379-1391
Piston pumps.....	1401-1406
Diaphragm pumps.....	1412-1423
Tubing.....	1823-1859
Fittings	509-575
Filtration	465-508

Stepping Motor Proportioning Valves

Unparalleled precision and resolution in controlling flow rates (0.0005" per step resolution)

- High precision, two-way metering valves in aluminum or 316 SS for air/water
- Operate continuously without coil overheating problems found in traditional solenoid designs

These electronic two-way metering needle valves offer a high-precision stepping motor to control the valve position. Applying a TTL compatible level signal (1.5 VDC = valve closed, 10 VDC = valve open) sets the open/close direction of the valve while applying a 0 to 5 V analog signal sets the rate of speed the valve opens and closes (max response time = 100 ms). The valve can be positioned anywhere between fully open and fully closed by simply de-energizing the analog input signal. LED indicators indicate a fully closed (green) or a fully open valve condition (red).

Aluminum models: aluminum housings and valve blocks, Viton® O-rings, and PFA closing pins. **Steel models:** 316 SS valve blocks, PTFE-lined aluminum housing blocks, Viton O-rings, and PFA closing pins.

What's included: 9-pin "D" electrical connector. Order optional connection cable 98651-50 for easy input/output wiring. Power input is 12 VDC at 800 mA, protected by a resettable fuse. Maximum differential pressure to the valve is 40 psig and the maximum operating pressure is 500 psig.

Catalog number	Maximum flow [†]				Connections	C _V	Material	Dimensions (W x H x D)	Price					
	Air		H ₂ O											
	sL/min	scfh	L/min	GPM										
TW-98651-00	200	424	5.6	1.48	3/8" compression	0.336	Aluminum Stainless steel	3" x 4 1/2" x 2" (7.6 x 11.4 x 5.1 cm)						
TW-98651-02														
TW-98651-04	500	1060	14.2	3.75	1/2" compression	0.855	Aluminum Stainless steel	3" x 4 7/8" x 2" (7.6 x 12.4 x 5.1 cm)						
TW-98651-06														
TW-98651-08	1000	2119	28	7.4	3/4" NPT(F)	1.735	Aluminum Stainless steel	3" x 4 1/2" x 2" (7.6 x 11.4 x 5.1 cm)						
TW-98651-10								3 1/8" x 4 1/2" x 2" (7.9 x 11.4 x 5.1 cm)						

[†]Based on 20 psi differential pressure and 70°F fluid temperature

[TW-98651-50 Connection cable](#), "D" connector to stripped ends, 3 ft (0.9 m)

[TW-32662-50 Power supply](#), 110 VAC to 12 VAC for powering valve



98651-02

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High-Pressure Multimedia Solenoid Valves

Offer outstanding potential for precision control in liquid and gas analysis

- High speed—typical response time is <5 msec
- Maximum pressure up to 1250 psi
- Constructed of noncorroding, passivated stainless steel
- Leak-tight to 1×10^{-7} cc/sec/atm Helium

These rugged valves operate with high repeatability, combining high speed and high flow in a small size. Coils are rated continuous duty and are potted for protection from dust and dirt.

Specifications

Wetted materials: 316L stainless steel, PTFE, and seals (see table)

Media compatibility: gases and liquids compatible with wetted materials

Operating temperature range:
40 to 221°F (4 to 105°C)

Response time: <5 msec



01870-01

Catalog number	Port	Orifice	Valve type	Seal material	Air flow (LPM)	Max pressure	Power	Price
TW-01870-00	1/16" A-Lok [†]	0.030"	2-way NC	Vespel®, FKM	110 at 1000 psi	1250 psi (86 bar)	12 VDC	
TW-01870-01	1/16" A-Lok [†]	0.030"	2-way NC	Vespel, FKM	110 at 1000 psi	1250 psi (86 bar)	24 VDC	
TW-01870-02	1/4-28 UNF	0.030"	2-way NC	Vespel, FKM	110 at 1000 psi	1250 psi (86 bar)	24 VDC	
TW-01870-03	1/8" A-Lok [†]	0.060"	2-way NC	FKM	45 at 100 psi	250 psi (17.2 bar)	24 VDC	
TW-01870-04	1/8" NPT(F)	0.060"	2-way NC	FKM	45 at 100 psi	250 psi (17.2 bar)	24 VDC	
TW-01870-05	1/8" A-Lok [†]	0.060"	3-way	FKM	45 at 100 psi	100 psi (6.9 bar)	24 VDC	
TW-01870-06	1/8" NPT(F)	0.060"	3-way	FKM	45 at 100 psi	100 psi (6.9 bar)	12 VDC	
TW-01870-07	1/8" NPT(F)	0.060"	3-way	FKM	45 at 100 psi	100 psi (6.9 bar)	24 VDC	
TW-01870-08	1/8" NPT(F)	0.116"	2-way NC	FKM	100 at 100 psi	100 psi (6.9 bar)	24 VDC	
TW-01870-09	1/8" NPT(F)	0.116"	3-way	FKM	100 at 100 psi	100 psi (6.9 bar)	12 VDC	
TW-01870-10	1/8" NPT(F)	0.116"	3-way	FKM	100 at 100 psi	100 psi (6.9 bar)	24 VDC	

[†]Compression-style fitting: accepts 1/16" OD tubing.

Posiflow® Proportional Solenoid Valves

Flow rate adjustable between 0 and 100% of rating

- Control by applying 0 to 24 VDC via potentiometer or other variable power supply
- Regulate flow rate by a range of electrical inputs (sensors, transmitters, PLC, etc.)
- Suitable for use in air/gas or low vacuum service, as well as to precisely control flow of liquid
- Ports are 1/8" NPT(F)

Orifice	Cv	Max operating pressure differential		Brass body		316 stainless steel body	
		Air /gas/ low vacuum	Liquid	Cat. no.	Price	Cat. no.	Price
3/64"	0.04	115 psi (8 bar)	75 psi (5.2 bar)	TW-98167-00		TW-98167-08	
1/16"	0.06	90 psi (6.2 bar)	60 psi (4.1 bar)	TW-98167-02		TW-98167-10	
3/32"	0.14	60 psi (4.1 bar)	45 psi (3.1 bar)	TW-98167-04		TW-98167-12	
1/8"	0.2	35 psi (2.4 bar)	35 psi (2.4 bar)	TW-98167-06		TW-98167-14	



Two- and Three-Way Miniature Solenoid Valves

Corrosion-resistant materials of construction

NEW

- Low power consumption
- Manifold mount construction allows easy assembly
- Ports are #10-32 UNF

Universal-operation, three-way valves allow you to introduce pressure at any port for gas or chemical mixing into the third port.

Specifications

Ports: #10-32 UNF

Wetted material: Viton

Temperature range: 32 to 140°F (0 to 60°C)

Body material: PBT

Electrical connection: 2-wire 18" 24 AWG



Two-way normally closed solenoid valves

Ports	Orifice	Cv	Operating pressure range	Watts	12 VDC		24 VDC	
					Cat. no.	Price	Cat. no.	Price
#10-32 UNF	0.025"	0.013	29" Hg to 100 psi (-1 to 6.9 bar)	0.65	TW-98515-22		TW-98515-28	
	0.055"	0.038	29" Hg to 100 psi (-1 to 6.9 bar)	2	TW-98515-24		TW-98515-30	
	0.080"	0.070	29" Hg to 30 psi (-1 to 2 bar)	2	TW-98515-26		TW-98515-32	

Three-way universal operation (two position) solenoid valves

Ports	Orifice	Cv	Operating pressure range	Watts	12 VDC		24 VDC	
					Cat. no.	Price	Cat. no.	Price
#10-32 UNF	0.025"/0.025"	0.013/0.008	29" Hg to 100 psi (-1 to 6.9 bar)	0.65	TW-98515-34		TW-98515-40	
	0.055"/0.050"	0.038/0.033	29" Hg to 50 psi (-1 to 3.4 bar)	2	TW-98515-36		TW-98515-42	
	0.080"/0.050"	0.070/0.033	29" Hg to 30 psi (-1 to 2 bar)	2	TW-98515-38		TW-98515-44	



98515-22



Valves

Solenoid

Cole-Parmer® 2- and 3-Way Direct Lift Solenoid Valves

Ideal for use with high-purity or corrosive fluids

- All wetted parts made of inert PTFE
- Minimal dead volume reduces problems with trapped liquids

Rated for 26" Hg vacuum. Maximum fluid temperature is 158°F (70°C). All valves have 15" lead wires. Valves are compact and lightweight—mount them almost anywhere. Valves with a $\frac{1}{16}$ " orifice have mounting holes at the bottom only and valves with a $\frac{3}{32}$ " and $\frac{5}{32}$ " orifice have mounting holes at the top and bottom. Optional mounting clip 01540-50 can be used to mount valves with a $\frac{1}{16}$ " orifice in any position. Models with $\frac{1}{8}$ " orifice available. Call for more information.



Ports NPT(F)	Orifice	Max pressure	Response time	Watts	12 VDC		24 VDC	
					Catalog number	Price	Catalog number	Price
2-way solenoid valves; normally closed								
1/4-28	1/16"	30 psi (2 bar)	20 ms	4.0	TW-01540-01		TW-01540-02	
1/4-28	1/16"	60 psi (4.1 bar)	25 ms	8.0	TW-01540-03		TW-01540-04	
1/4-28	3/32"	20 psi (1.4 bar)	20 ms	5.1	TW-01540-05		TW-01540-06	
1/8	5/32"	18 psi (1.2 bar)	30 ms	8.0	TW-01540-07		TW-01540-08	
2-way solenoid valves; normally open								
1/4-28	1/16"	30 psi (2 bar)	20 ms	4.0	TW-01540-09		TW-01540-10	
3-way solenoid valves								
1/4-28	1/16"	30 psi (2 bar)	20 ms	4.0	TW-01540-11		TW-01540-12	
1/4-28	1/16"	60 psi (4.1 bar)	25 ms	8.0	TW-01540-13		TW-01540-14	
1/8	5/32"	18 psi (1.2 bar)	30 ms	8.0	TW-01540-17		TW-01540-18	

[TW-01540-50](#) Mounting clip for 2- and 3-way valves

[TW-01540-55](#) Mounting flange for 2- and 3-way valves

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Cole-Parmer® Manifold Mixing Solenoid Valves

Excellent for multiple liquid or gas control systems with aggressive or high-purity fluids

- PTFE body valves have an all-PTFE flow path;
PEEK body valves offer increased structural strength
- Continuous duty and high cycle life
- Suitable for pressure or vacuum service

These normally closed solenoid mixing valves feature low power consumption, minimal dead volume, and fast response time for all your mixing needs. All valves come with 15" (26 gauge) PTFE-coated lead wires. Special orders are available for valves with different diaphragm and body materials, or larger flow values—call for more information.



Specifications



Max temperature: 158°F (70°C)	Max flow: 14 LPM at 20 psi	Pressure
Orifice: $\frac{1}{16}$ "	Ports: 1/4-28 flat bottom	Inlet port: 28" Hg to 20 psi (1 to 1.4 bar) Outlet port: 28" Hg to 35 psi (1 to 2.4 bar)
Watts/solenoid: 2.6		

Description	12 VDC		24 VDC	
	Catalog number	Price	Catalog number	Price
PTFE body valves with PTFE diaphragm				
2 solenoid, 2 inlet, 1 outlet	TW-01356-00		TW-01356-02	
3 solenoid, 3 inlet, 1 outlet	TW-01356-04		TW-01356-06	
4 solenoid, 4 inlet, 1 outlet	TW-01356-08		TW-01356-10	
5 solenoid, 5 inlet, 1 outlet	TW-01356-12		TW-01356-14	
6 solenoid, 6 inlet, 1 outlet	TW-01356-16		TW-01356-18	
8 solenoid, 8 inlet, 1 outlet	TW-01356-20		TW-01356-22	
PEEK body valves with PTFE diaphragm				
2 solenoid, 2 inlet, 1 outlet	TW-01356-01		TW-01356-03	
3 solenoid, 3 inlet, 1 outlet	TW-01356-05		TW-01356-07	
4 solenoid, 4 inlet, 1 outlet	TW-01356-09		TW-01356-11	
5 solenoid, 5 inlet, 1 outlet	TW-01356-13		TW-01356-15	
6 solenoid, 6 inlet, 1 outlet	TW-01356-17		TW-01356-19	
8 solenoid, 8 inlet, 1 outlet	TW-01356-21		TW-01356-23	

[TW-01356-50](#) Mounting clip for two-solenoid valve



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Two- and Three-Way Micro Solenoid Valves

Proven in thousands of applications throughout the world, valves offer the highest life cycle available

Choose the rocker or flipper two-or three-way solenoid valve with different connection options to better suit your application needs. Rocker and flipper design are available in two-way direct-acting, NC; and three-way direct-acting, universal functions with any flow direction.

The valve design features an isolation diaphragm that separates liquid from the actuator. This unique quality promotes heat transfer elimination as coil is not directly in contact with diaphragm. Valves have minimal internal volume that is easily purged.

Use solenoid valves for chemical and laboratory applications. All valves are ideal for manifold mounting. Order manifolds at right.

Specifications for Rocker and Flipper Valves

**Max pressure range**

Rocker valve: 28 psi (1.9 bar)
Flipper valve: 43.5 psi (3 bar)

Max ambient temperature: 131°F (55°C)**Media temperature:**

32 to 104°F (0 to 40°C)

Wetted parts: PVDF body, FFKM seals**Connection:** 1/4–28 UNF**Rating**

Rocker valve: IP65 with cable plug
Flipper valve: IP65 with leads
IP40 with rectangular plug

Response time

Rocker valve: 30 msec
Flipper valve: 20 msec

Duty cycle: 100%**Watts: 3.4****Power**

Rocker valve: 24 VDC
Flipper valve: 12/24 VDC

Pressure range: 43.5 psi

A 98622-12

A Rocker Valves

Rocker valves have a miniature rocker that operates the isolated diaphragm to separate actuator from the media. Valve is only 16 mm wide. Each valve is equipped with an LED display, and push-on tube connections. Valves include two 19" electrical leads.

Catalog number	Ports	Orifice	C _v	Price
A Two-way rocker valves				
TW-98622-00	1/4"-28 UNF	1/16"	0.046	
TW-98622-02	1/8" NPT (F)	1/16"	0.071	
TW-98622-04	3/32" hose Barb	1/16"	0.046	
TW-98622-06	Manifold mount	1/16"	0.046	
A Three-way rocker valves				
TW-98622-10	1/4"-28 UNF	1/16"	0.029	
TW-98622-12	1/8" NPT (F)	1/16"	0.055	
TW-98622-14	3/32" hose Barb	1/16"	0.029	
TW-98622-16	Manifold mount	1/16"	0.038	

B Flipper Valves

Flipper valves offer high reliability and long service life. The flipper design enables the diaphragm to separate the actuator and the coil from process fluids. Valve is only 16 mm wide. Valve has two 18" electrical leads.



B 98622-30

Catalog number	Ports	Orifice	C _v	Price
B Two-way flipper valve				
TW-98622-30	Manifold mount	1/16"	0.006	
B Three-way flipper valve				
TW-98622-32	Manifold mount	1/16"	0.006	

C Three-Way Manifolds

Select valve manifold mounts and blanking plates for your analytical applications. Manifolds are made of PEEK material and are three-way with two common holes and single inlet/outlet connected to common outlet in valve.

Note: Valves for manifolds must be ordered separately at left. Order valves 98622-06, -16, -30, or -32 to use with these manifolds.

Use blanking plate to block ports when valves are not being used in manifold.



C 98622-22

Catalog number	Valve station	Valve type required	Price
C Manifold for rocker valve (valves not included; order at left)			
TW-98622-20	Three	Two-way valve	
TW-98622-22	Three	Three-way valve	
TW-98622-24	Six	Two-way valve	
TW-98622-26	Six	Three-way valve	
C Manifold for flipper valve (valves not included; order from table below left)			
TW-98622-40	Three	Two-way valve	
TW-98622-42	Six	Two-way valve	
TW-98622-44	Three	Three-way valve	
TW-98622-46	Six	Three-way valve	

TW-98622-48 Blanking plate for rocker valve

TW-98622-28 Blanking plate for flipper valve

CoolCube™ Circuit

- Preserve the life of your solenoid valves with this "hit and hold" circuit
- Steps down DC voltage to 1/3 of input voltage
- Minimizes heat generation



01356-52

The CoolCube delivers a power step-down function to a solenoid valve. Using AMP or Molex connectors, it accepts either a 12 or 24 VDC input and passes the input on to energize the solenoid valve with full power for 110 msec. After 110 msec, the CoolCube drops the voltage and current to a level sufficient to hold the solenoid in the energized position, thereby minimizing power consumption and heat generation. The CoolCube can remain under power indefinitely without being damaged. When the power is cut, the valve is turned off immediately, as though the CoolCube were not in the system.

The CoolCube permits placing an overdrive voltage on a solenoid valve. This means that a solenoid valve rated for 12 VDC can be energized with a voltage of 24 VDC. Since it automatically drops the voltage after 110 msec, the solenoid will not be impaired in any way. Accepts 36 VDC maximum.

Catalog number	Dimensions	Price
TW-01356-52	3/4" (19 mm) diameter	



Valves

Solenoid

Particle Tolerant Solenoid Valves

Special Perfluor™ soft elastomer diaphragm and seals are forgiving of particulate matter that would typically damage a plastic valve seat

- Inert materials—excellent chemical resistance
- Molded PEEK valve bodies
- Excellent choice for demanding low-flow applications where minimum size and internal volume are important

Specifications

Wetted parts: PEEK body, PTFE diaphragm, Perfluor seat/seal; ceramic stem

Ambient temperature range:
32 to 122°F (0 to 50°C)

Fluid temperature range:
32 to 140°F (0 to 60°C)

Duty cycle: continuous

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98305-36

98305-38

Ports	Orifice	Max flow at max pressure	Maximum pressure psi (bar)	Response time	Watts	12 VDC		24 VDC	
						Catalog number	Price	Catalog number	Price
Two-way solenoid valves; normally closed									
1/4-28 UNF	1.2 mm 2.0 mm	0.67 L/min 1.79 L/min	Inlet 29 (2); outlet 7 (0.5) Inlet 29; (2) outlet 14 (0.9)	15 msec	2.5 2.6	TW-98305-20 TW-98305-24		TW-98305-22 TW-98305-26	
Two-way solenoid valves; normally open									
1/4-28 UNF	1.2 mm 2.0 mm	0.67 L/min 1.79 L/min	Inlet 29 (2); outlet 7 (0.5) Inlet 29; (2) outlet 14 (0.9)	15 msec	2.5 2.5	TW-98305-28 TW-98305-32		TW-98305-30 TW-98305-38	
Three-way solenoid valves									
1/4-28 UNF	1.2 mm 2.0 mm	0.67 L/min 1.79 L/min	Common 29; (2) NC/NO 7 (0.5) Common 29; (2) NC/NO 14 (0.9)	15 msec	2.5 2.6	TW-98305-36 TW-98305-40		TW-98305-34 TW-98305-42	

NSF-Certified Two-Way Solenoid Valves

Wetted materials fully compliant with NSF standards to ensure water and food safety

- Valves create zero differential pressure
- Integrated mounting holes for ease of installation or replacement
- Low actuation wattage required, resulting in low energy consumption and operating cost

These two-way, normally closed solenoid valves are used in sterilization, process, and vending of liquids, beverages, and food where NSF certification is required. High-quality virgin materials provide extended service life, and high pressure and temperature resistance. The orifice food-grade sealing materials ensure compatibility with media and sealing for precise flow management.

Specifications



Operating temperature: 14 to 284°F (-10 to 140°C)

Seal: FKM

Seat: brass or PPS

08617-94

08617-92

Power: 24 VDC

Power consumption: 5 watts

Electrical connection: 3-pin L connector (DIN 40 050)

Catalog number	Ports	Orifice	Cv	Body material	Max psi (water) (bar)	Price
TW-08617-92	1/8" NPT(F)	3/32" (2.3 mm)	0.61	Nickel-plated brass	261 (18)	
TW-08617-94	1/8" NPT(F)	3/32" (2.3 mm)	0.55	PPS	215 (14.8)	
TW-08617-96	1/8" NPT(M)	3/32" (2.3 mm)	0.55	PPS	215 (14.8)	

Compact, Direct-Operated 2- and 3-Port Solenoid Valves for Chemicals

Superior chemical resistance with PEEK body and choice of EPDM, FKM or Kalrez® wetted materials

- Long service life of 10 million cycles or more
- Manual override provides shut-off in case of electrical loss
- Low power consumption of 1.5 watts
- IP40 enclosure rating

Specifications

Operating temperature: 32 to 122°F (0 to 50°C)

C_v value: 0.03

Orifice: 1/16"

Max pressure: 45 psi (3.1 bar)

Body/plate: PEEK

Process connection: 1/8" ID straight tube

Electrical connection: 12" two-wire lead



08618-07





Valves

Vacuum / Regulators

Solenoid Vacuum Isolation Valves

Specifically designed to maintain vacuum levels in your systems. Compact and lightweight valves with a pressure range from 8×10^{-10} to 1500 Torr.



Find MORE!

For vacuum fittings, adapters, and tubing, see pages 1910-1912.

Catalog number	Connections	Time to open/close (msec)	Power (VAC, Hz)	Dimensions (W x H)	Price
In-line valves					
TW-79302-88	NW 16	40/100	115, 50/60	3 1/8" x 5 1/2" 4" x 6 3/4"	
TW-79302-90	NW 25	60/100			
Right-angle valves					
TW-79302-73	NW 16	40/100	115, 50/60	1 1/2" x 6 1/4" 2" x 7 1/8"	
TW-79302-77	NW 25	60/100			

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Vacuum Ball Valves

Excellent in applications where fast action and full bore pumping are needed

- Rugged design for dirty system use
- Corrosion resistant—316L stainless steel with PTFE seats
- Leak rate better than 1×10^{-6} mbar/sec (8×10^{-7} torr/sec)



79602-63

Catalog number	Connections	Operating range	Ambient operating temperature range	Price
TW-79302-63	NW16			
TW-79302-65	NW25	10 ⁻⁶ to 7 bar (8×10^{-7} to 5250 torr)	41 to 149°F (5 to 65°C)	
TW-79302-67	NW40			

Cole-Parmer PTFE Spray Guns

Made from PTFE—great for use in hostile environments and ultrapure applications

- Special tip on dispensing gun eliminates splashing
- Recirculating gun has a contamination free fluid path to eliminate bacterial growth
- Highly resistant to corrosive substances and fumes
- Spray guns have a 1 GPM flow rate; max operating pressure of 75 psi



98515-03

Mini Filter/Regulator for Gases

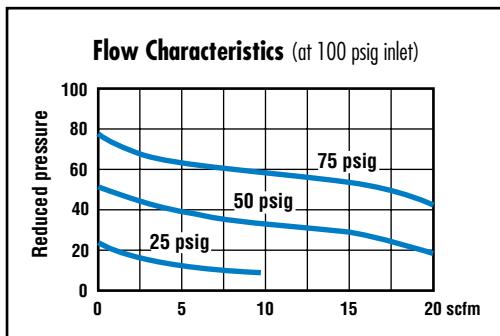
Combines filter and regulator in one compact unit. Precision diaphragm gives you high accuracy regulation from 2 to 125 psig (0.1 to 8.6 bar); 150 psig max (10.3 bar). Rated for 20 scfm; operates from 40 to 125°F (4 to 52°C). Detachable, 20 µm porous bronze filter provides 98% moisture removal. Overnight drain requires minimal maintenance—automatically releases accumulated condensate when pressure falls below 3 psig. Filter/regulator has 1/4" NPT(F) ports and 1/8" NPT(F) gauge connections. Use with air.



98252-00

Catalog number	Connection	Price
Deionized water spray guns		
TW-98515-01	3/8" NPT(F)	
TW-98515-03	1/2" NPT(F)	
Dispenser guns		
TW-98515-05	3/8" NPT(F)	
TW-98515-07	1/2" NPT(F)	
Recirculation spray gun		
TW-98515-09	3/8" NPT(F)	
Recirculation spray gun assembly†		
TW-98515-11	3/8" NPT(F)	

†Assembly includes spray gun, interconnecting fitting, source hose, source fitting, and recirculating tube.



Catalog number	Description	Price
LZ-98252-00	Mini filter/regulator	